A Two-Band Five-Tube Superheterodyne

The five-tube superheterodyne shown in Figs. 5-33, 5-35 and 5-36 is a double-conversion receiver tuning the 3.5- and 7-Mc. amateur bands. It is not difficult to build, and it has stability and selectivity not surpassed by factory-built receivers costing much more.

As can be seen in Fig. 5-34, the circuit diagram, the receiver uses intermediate frequencies of 1700 and 100 kc. The 1700-kc. first i.f. permits using an oscillator that tunes only one range for the two bands. Tuning the oscillator from 5.2 to 5.7 Mc. gives an i.f. of 1700 kc. for the 3.5- to 4.0-Mc. range and the same i.f. for the 6.9- to 7.4-Mc. range. The oscillator components are soldered in place (no switching or plug-in coils) and the dial calibration is made once and can then be relied upon. To change bands, it is only necessary to swing the input capacitor, C_1, to the 80- or 40-meter band. The 1700-kc. i.f. eliminates any pulling on the oscillator, in either range.

With no r.f. stage, the receiver's signal-to-noise ratio is determined by the mixer. The 6AC7 is the best tube available for the purpose. To minimize spurious responses, two tuned circuits are used in the input between antenna and converter grid. The stator plates of the dual capacitor, C_1, are shielded from each other, as are the two coils L_2 and L_3, and the coupling between circuits is obtained by the 0.001-μf. capacitor.

The 1700-kc. signal from the first converter is converted in the 6K8 second converter to 100 kc. The use of a 1600-kc. crystal for the oscillator at this point permits using an r.f. gain control that has no effect on the frequency. No frequency change with gain-control setting is a desirable characteristic of any good receiver, so the 1600-kc. crystal at $2.75 is not a luxury. While the 1600-kc. oscillator could be made self-controlled, it would be almost certain to "pull" with gain-control changes.

Instead of a commercial unit, a homemade 1700-kc. i.f. transformer is used at T_1. It is made from two "Vari Loopsticks" (high-Q broadcast antennas) shunted by 100-$\mu\mu$f. fixed capacitors. This works well and is cheaper than any commercially-available unit.

The 100-kc. output from the 6K8 is filtered through three tuned circuits and feeds a triode plate detector (½ 6SN7). This detector is regenerative, but the regeneration is fixed and doesn't have to be bothered with by the operator unless he changes tubes and the new tube has considerably different characteristics. The regeneration in the 100-kc. detector gives the receiver its single-signal c.w. reception characteristic, since there aren't enough tuned circuits to give it otherwise. The b.f.o. uses the other triode in the 6SN7 envelope, and stray coupling is used for the b.f.o. injection. No panel control of b.f.o. pitch is available, because the selectivity is not adjustable and the variable-pitch feature is not essential.

Up to this point the gain of the receiver is not too high, and two stages of audio amplification are used. Omitting the cathode by-pass capacitors still leaves more than enough audio for any pair of high-impedance headphones.

By keeping the signal level low up to and through the selective stages, there is a minimum opportunity for overloading and cross-modulation, and the gain need be kept only high enough to prevent degrading the signal-to-noise ratio. Further, a regenerative stage has a tendency to "flatten out" with strong signals, so the regenerative detector is somewhat protected by holding the gain down. However, the receiver has quite adequate sensitivity — in any normal location

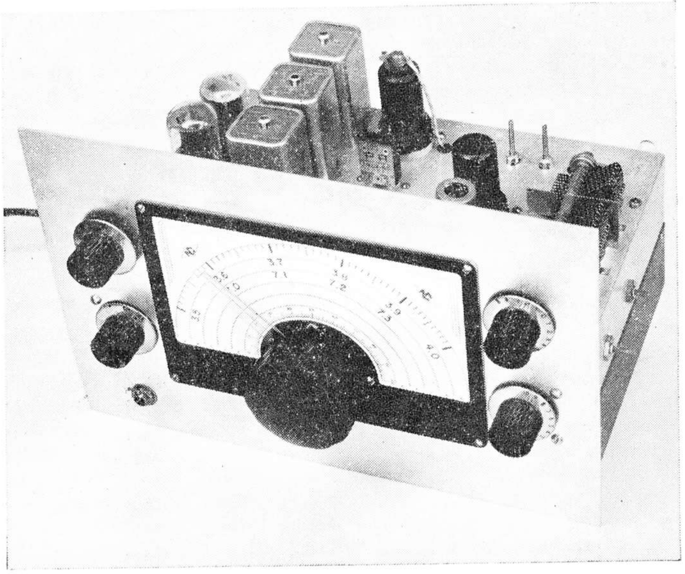


Fig. 5-33 — The five-tube double-conversion superheterodyne tunes the 3.5- and 7-Mc. bands without band-switching. The controls on the left are audio volume (upper) and b.f.o. switch, and those on the right are antenna tuning (upper) and i.f. gain.

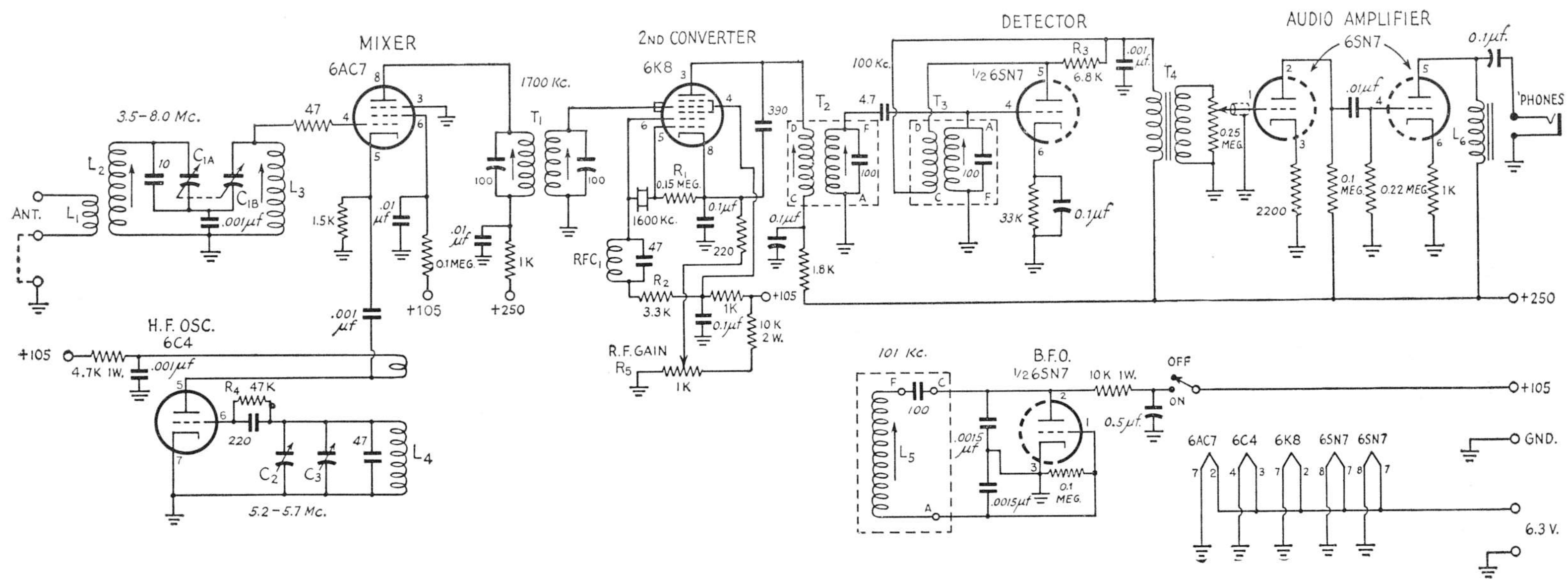


Fig. 5-34 — Wiring diagram of the five-tube receiver.

All capacitances in $\mu\mu$f. unless specified otherwise. All resistors ½-watt unless specified otherwise.

C_1 — 140-$\mu\mu$f.-per-section dual variable (Hammarlund MCD-140-M).

C_2 — 35-$\mu\mu$f. midget variable (Hammarlund HF-35).

C_3 — 100-$\mu\mu$f. midget variable (National PSR-100).

R_5 — 1000-ohm wire-wound potentiometer (Mallory A1MP).

L_1 — 8 turns No. 30 d.c.c. close-wound over ground end of L_2.

L_2, L_3 — 35 turns No. 30 d.c.c. close-wound on National XR-50 slug-tuned form.

L_4 — 23 turns No. 24 bare space-wound 32 turns per inch, ⅝-inch diam. Tickler is 1¾ turns spaced 1 turn from L_4. See text. (Made from B & W 3008 Miniductor.)

L_5 — 20-mh. (approx.) slug-tuned coil (RCA 205R1).

L_6 — 20 henry, 15 ma. choke (Stancor C1515).

T_1 — 1700-kc. i.f. transformer (made from two Vari Loopsticks shunted by 100-$\mu\mu$f. mica capacitors. See text).

T_2, T_3 — 100-kc. transformers made from TV components (RCA 73576 or Merit TV-162). See text.

T_4 — Small 3:1 audio transformer (Stancor A-63-C).

RFC_1 — 750 μh. (National R-33).

The 1600-kc. crystal is a Peterson Radio type Z-2.

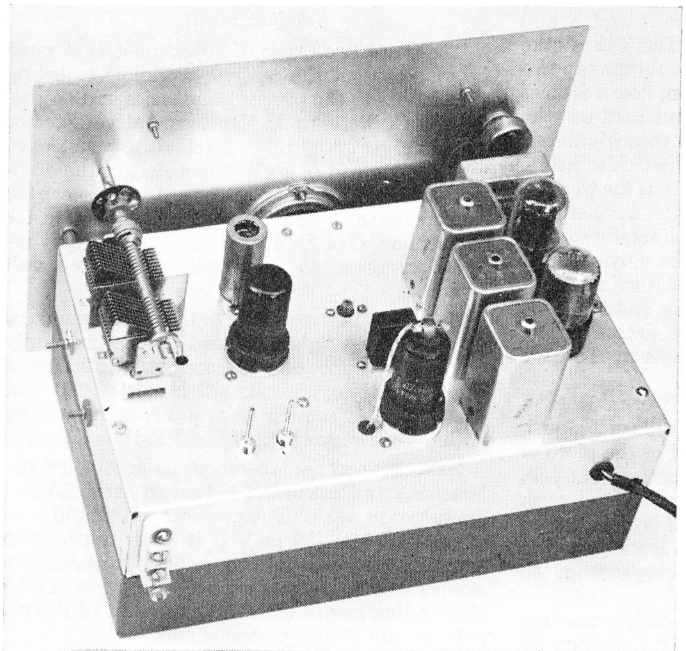


Fig. 5-35 — A top view of the five-tube superheterodyne shows how an aluminum and a steel chassis are combined for greater weight and strength. The 6C4 oscillator and 6AC7 mixer are at the left, and the two 6SN7s are at the extreme right. Note the shield between the stator sections of the capacitor on the left.

and with a fair to good antenna, any signal that can be heard by a large receiver can be heard by this one, except in rare cases where the large receiver's superior selectivity makes the difference.

Construction

The construction of the receiver is unconventional in that two chassis are used, as shown in Figs. 5-33 and 5-35, and the panel is mounted away from the chassis. All of the electrical components are mounted on the aluminum 7 × 11 × 2-inch chassis, and this sits on an inverted 7 × 11 × 2-inch steel chassis that serves as a base and bottom cover. The bottom chassis has rubber feet (grommets) at its corners that prevent its slipping on the table. The 8 × 12-inch panel is supported away from the aluminum chassis on ½-inch-long brass collars, secured by suitable washers and 6-32 screws, as shown in Fig. 5-36. The panel is supported by two such collars at each end of the chassis and by two more that make up to two of the mounting screws of the National ACN dial at the center. The two center collars add to the strength of the assembly by furnishing additional support for the panel and dial, and they should not be omitted.

The aluminum chassis is bolted to the steel chassis by two 4¼-inch lengths of ⅛-inch diameter brass rod, threaded 6-32 at each end. These rods pass through holes in the top and lip of each chassis. The only holes that are required in the steel chassis are those for the two tie rods, the four holes for the rubber feet, and a 1¼-inch diameter hole to clear the headphone jack.

In the oscillator circuit, the 35-$\mu\mu$f. tuning capacitor, C_2, is supported by a small aluminum bracket. The correct location of the capacitor on the bracket can be found after the dial-and-chassis assembly has been completed. It is imperative to the smooth operation of the tuning capacitor that the shaft of the capacitor be correctly aligned with the coupling of the dial. The 100-$\mu\mu$f. trimmer, C_3, is mounted under the chassis with its shaft extending through to the top, so that the capacitor is adjustable from above the chassis. Neither C_2 nor C_3 is grounded to the chassis through its mounting — leads from the rotors are grounded to the chassis at one point near the 6AC7 tube socket. The oscillator coil, L_4, is mounted by its leads on a multiple tie point.

The shield between the input coils, L_2 and L_3, is made of thin aluminum. It has a notch in the edge that goes against the chassis side, to clear the antenna-coil leads, and it has a hole through it for the lead between the bottoms of L_2 and L_3. The dual capacitor, C_1 is fastened to the chassis by a single 6-32 screw, and the head of this screw has a copper shield soldered to it for minimizing coupling between C_{1A} and C_{1B}. The shield is easily cut out from copper flashing and soldered to the screw head. The rotor assembly of C_1 must be removed to put the shield in place, but this is just a matter of loosening four screws. Don't touch the stator plates. The screw with the shield on it, which holds C_1 to the chassis, also holds the coil shield in place underneath the chassis.

The 1700-kc. i.f. transformer is made by mounting the two "Loopsticks" 1-inch apart on the chassis, as shown in Figs. 5-33 and 5-35. The 100-$\mu\mu$f. capacitors are mounted on the coils.

The 100-kc. circuits use a TV component, a special Horizontal Oscillator coil. As purchased, they have the soldering lugs and tuning screw out of the top of the can, but they are easily reversed by uncrimping the can and reversing the assembly. Before reassembly, however, there are a few things to be done. The large coil is used for the 100-kc. tuned circuit by connecting a 100-

$\mu\mu f$. mica capacitor between Pins A and F and lifting the center-tap from Pin C. Don't break the center-tap — the easiest way is to scrape the two wires first to remove the insulation, flow a drop of solder on the scraped portion, and then cut the two wires away at the pin. The other winding is used as the primary in T_2 and the tickler in T_3. The primary in T_2 can be tuned from the top, because there is also an iron slug in this smaller coil.

In wiring the set, use tie points liberally so that no components will be floppy. The only shielded wires are the one running from the volume control to Pin 1 of the audio amplifier and the leads from T_3 to Pins 4 and 5 of the detector. The shields are grounded to the chassis at the ends and any other convenient points.

The oscillator coil, L_4, is made from B & W Miniductor. To separate the two coils of L_4, push the 3rd or 4th turn from one end of the piece of Miniductor through toward the center of the coil. Snip this wire with a pair of cutters and push the two ends back out. Each end is then peeled around for ½ turn. The two coils are adjusted to the right number of turns by working in from the outside ends.

The rotor of C_1 is connected underneath the chassis to the 0.001-μf. coupling capacitor by running a wire from the front support of the rotor through a ¼-inch clearance hole in the chassis. The 0.001-μf. coupling capacitor and L_2 and L_3 are grounded to the lug under L_2.

Adjustment

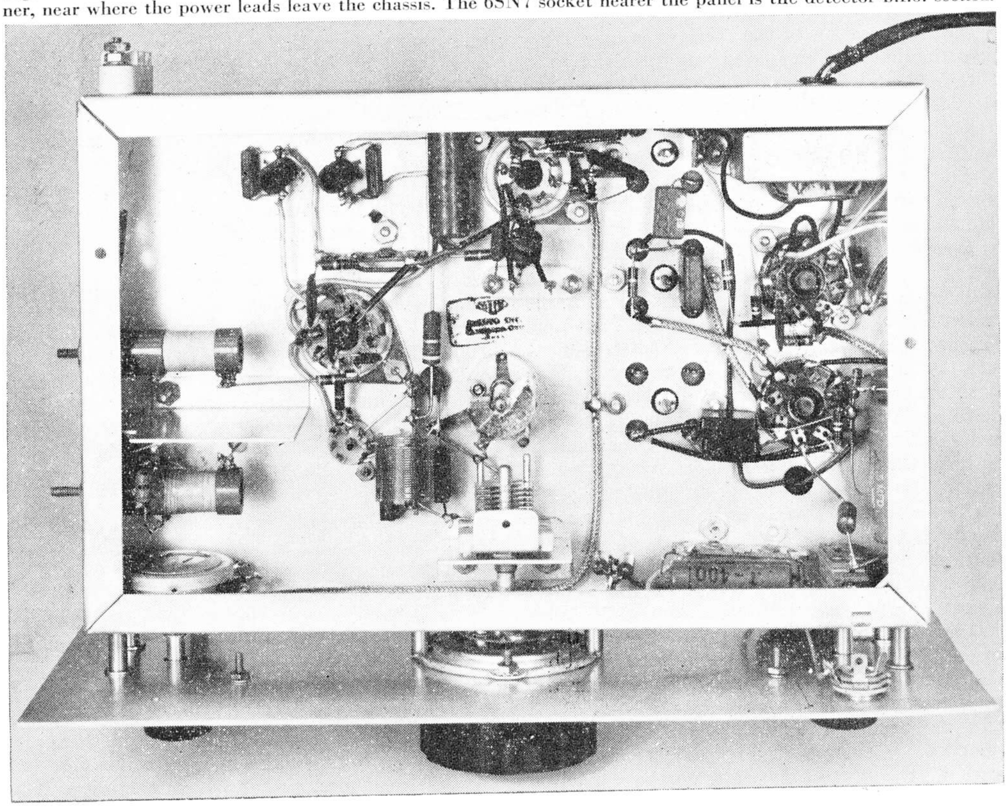
There are two types of adjustment that must be made to get the receiver working: adjusting the circuits to the proper frequencies and adjusting the oscillators and the regenerative detector to the proper amplitudes. To this latter end, leave the cathode end of R_1 disconnected in the original wiring, and lightly solder (so that it can be changed later) the lead from Pin 5 of the detector to Terminal C of T_3. Resistors R_2 and R_3 may require changing, so don't solder them too well at first.

Connect a power supply to the receiver and see that the tubes light and that the power-supply voltages are approximately correct. The 250 volts can be anything 25 volts either side of 250, and the 105 volts, coming from a VR tube, will be nothing to worry about if the VR tube lights.

Next connect a low-range milliammeter between R_1 and cathode (+ lead to cathode) and apply power again. The grid current should read about 0.05 ma. (50 μa.). If it reads much more than this, try a slightly larger resistor at R_2, or a smaller one if the grid current is too low. Make these adjustments with the rotor arm of the r.f. gain control at the grounded end.

Next check the oscillation of the 6C4 high-frequency oscillator. To do this, connect a 0–10 voltmeter across the 4700-ohm resistor in the plate circuit of the 6C4 (+ terminal to

Fig. 5-36 — A bottom view of the five-tube superheterodyne. The audio choke, L_6, is in the upper right-hand corner, near where the power leads leave the chassis. The 6SN7 socket nearer the panel is the detector-b.f.o. section.



+ 105 side, − terminal to the 0.001-μf. capacitor). Observe the voltage reading and then touch your finger to the stator of C_2 or C_3. If the oscillator is working, the voltmeter reading will increase. If you get no change, it means the oscillator isn't working. With both coils of L_4 wound in the same direction (as they will be if Miniductor is used), the stator of the tuning capacitor should be connected to the outer end of the larger coil, and Pin 5 of the 6C4 should be connected to the outside turn of the smaller coil.

If you can borrow a serviceman's test oscillator that will give a modulated signal at 1700 kc., this signal can be introduced at the grid of the 6K8 and the 100-kc. i.f. circuits can be peaked (b.f.o. turned off), listening in the headphones for maximum response. The 1700-kc. signal can then be transferred to the grid of the 6AC7 and the slugs peaked on T_1. Lacking the signal generator, the alternative is to provide a modulated signal in the 80- or 40-meter band and couple it to the stator of C_{1B}. If the signal is from a crystal oscillator or v.f.o. at 3750 kc. (for example), running from an unfiltered power supply to furnish the modulation, set the tuning dial vertical. If the signal is at 3500 kc., set the tuning capacitor C_2 at almost full capacity. Rock C_3 slowly until the signal is heard. Then peak the 100-kc. transformers T_2 and T_3, reducing the signal input as necessary to avoid overloading. Next turn on the b.f.o. and adjust the slug in L_5 until a beat note is heard. Then peak the slugs in T_1.

With the initial tuning of the 100-kc. channel done, the slugs of L_2 and L_3 can be adjusted for maximum signal, with no antenna connected. Set C_1 at almost full capacity, the signal near 3.5 Mc., and adjust the iron slugs for maximum in the headphones. If a v.f.o. or crystal oscillator is furnishing the signal, there will probably be enough pick-up without any apparent coupling, but a short 6-inch wire connected to the antenna terminal may be required to pick up the output from a low-powered signal source.

It is not likely that the 100-kc. circuits will be tuned to the exact frequency that makes the calibrations coincide on 80 and 40 meters. While this isn't necessary, of course, it does make the dial look cleaner. To bring the calibrations into line, beg or borrow a frequency standard that will give signals at 100-kc. intervals. First locate the 4.0- and 7.0-Mc. points on the receiver dial, by referring the harmonics from the 100-kc. standard to the original signal you used for alignment. If, for example, the 80-meter signal you used was at 3650 kc., you know that the first 100-kc. harmonic you hear on the high-frequency side will be 3700 kc., and the first one on the low side will be 3600 kc. The second harmonic of the 3650-kc. signal will furnish a check point at 7300 kc. (2 × 3650), so swinging C_1 to about 1/3 meshed (where it will peak the 7-Mc. signals) will allow you to locate the 7-Mc. points. Thus you will have 100-kc. intervals on the dial from 3.5 to 4.0 Mc. and from 6.9 to 7.4 Mc., but not necessarily coinciding. To make them coincide, some slight retuning of the 100-kc. transformers is required. If, for example, the 7.0-Mc. point occurs to the right of the 3.6-Mc. point, the 100-kc. amplifier is tuned low, and the slugs should be turned out slightly. A few trials will bring the circuits into place.

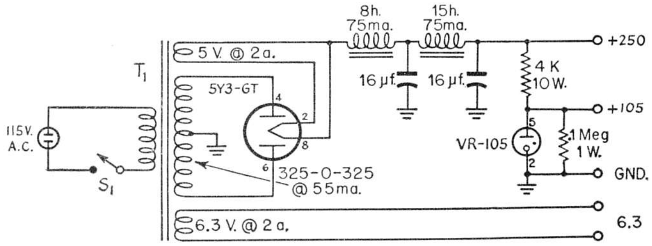


Fig. 5-37 — Suggested circuit diagram for the receiver power supply.
T_1 — Stancor PM-8407 or equivalent.
S_1 — S.p.s.t. toggle switch.

Now check the regeneration of the detector by connecting the lead from Pin 5 of the detector to D on T_3. If a steady beat is heard, indicating that the detector is oscillating, tune both circuits of T_2 and see if they will kill the oscillation. Their action is to load the regenerative detector to where it won't oscillate — if the action persists, try a 4700-ohm resistor at R_3 as a last resort. These circuits should be peaked on a modulated signal, with the b.f.o. turned off.

After the detector has been made regenerative, the calibration can again be checked as in a preceding paragraph, and any minor changes in tuning made as are found necessary. Once the 100-kc. circuits have been aligned they can be left alone, and if the 3.5- and 4.0-Mc. points don't come where you want them on the tuning dial, a slight adjustment of C_3 will correct it.

Connect a 140-$\mu\mu$f. variable in series between antenna and the antenna post. On 80 meters, peak C_1 on a signal and rock the adjustment slug of L_2. If it tunes fairly sharp, the antenna coupling is not too tight on that band. Swing C_1 out until you are listening on 40 (to a signal) and again rock the slug on L_2. If it tunes broad, reduce the capacity of the 140-$\mu\mu$f. antenna capacitor until L_2 shows a definite peak. Note the settings of the capacitor for the two bands.

The input capacitor, C_1, will tune sharply on either band, and it should always be peaked when listening to a weak signal. It can be detuned slightly when receiving abnormally loud signals.

The power-supply requirements for the receiver are slight: about 15 ma. at 250 volts and 25 ma. at 105. A 60-ma. power supply will take care of this and the extra 10–12 ma. for a VR-105. A circuit diagram with suggested values is shown in Fig. 5-37.